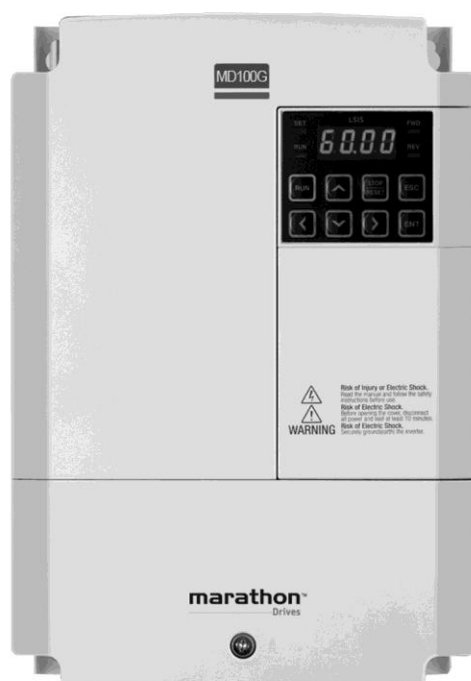


REGAL

MD100G Series, Low Voltage Variable Frequency Drive

Ethernet Module Manual



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Before using the product, thank you for using our **MD100G Ethernet option module**

Safety Instruction

- To prevent injury and danger in advance for safe and correct use of the product, be sure to follow the Safety Instructions.
- The instructions are divided as 'WARNING' and 'CAUTION' which mean as follow.



WARNING

This symbol indicates the possibility of death or serious injury.



CAUTION

This symbol indicates the possibility of injury or damage to property.

- The meaning of each symbol in this manual and on your equipment is as follows.



This is the safety alert symbol.

This is the dangerous voltage alert symbol..

- After reading the manual, keep it in the place that the user always can contact easily.
- Before you proceed, be sure to read and become familiar with the safety precautions at the beginning of this manual. If you have any questions, seek expert advice before you proceed. Do not proceed if you are unsure of the safety precautions or any procedure.



WARNING

- **Be cautious about dealing with CMOS elements of option board.**
It can cause malfunction by static electricity.
- **Connection changing like communication wire change must be done with power off.**
It can cause communication faulty or malfunction.
- **Be sure to connect exactly between Inverter and option board.**
It can cause communication faulty or malfunction.
- **Check parameter unit when setting parameter.**
It can cause communication faulty.

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1. Introduction

1.1 What is Ethernet?

Ethernet communication module board connects the MD100G inverter to the Ethernet network. It supports two kinds of protocol, Modbus/TCP and Ethernet/IP.

Controlling and monitoring of inverter can be done by PLC sequence program or any Master Module. Since Ethernet which constitutes Internet has been used and IPv4 has been supported, wherever Internet can be done, controlling and monitoring is possible. But, Ethernet network of the factory has to be connected to Internet through gateway.

Installation time can be reduced and maintenance becomes easier just simple wiring.

1.2 Components

This product is consisting of these kinds of parts.

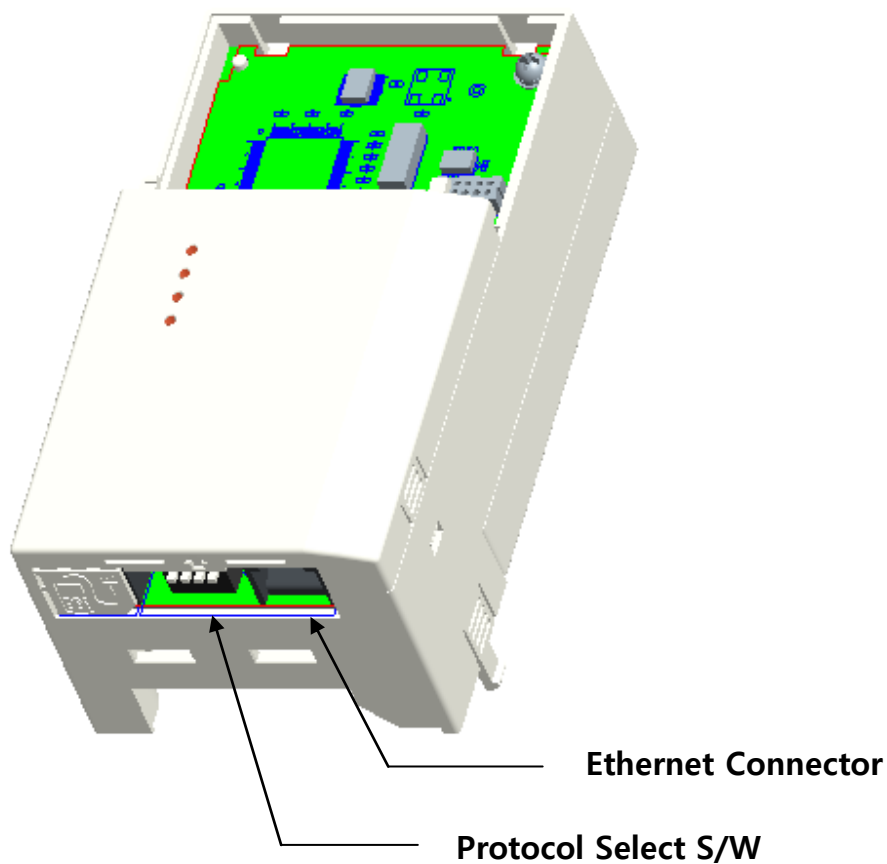
- Ethernet Communication Module board (CENT- MD100G): 1 ea
- Ethernet Module manual: 1 ea
- Brass Bar(M3xL23): 1 ea
- Brass Bar(M3xL17.3): 1 ea
- Fixed Screw(M3xL8): 2 ea

2. Ethernet Communication Module Features

2.1 Common Features

Transmission Speed	10Mbps, 100Mbps
Transmission Method	Baseband
Max. Extensible Distance between Nodes	100m (Node-Hub)
Max. Node Number	Hub connection
Auto-Negotiation	Supported
Max. Frame Size	1,500 bytes
Communication Zone Access Method	CSMA/CD
Frame Error Checking Method	CRC32
Recommended TCP Socket	2 Sockets

2.2 Layout of Ethernet Communication Module

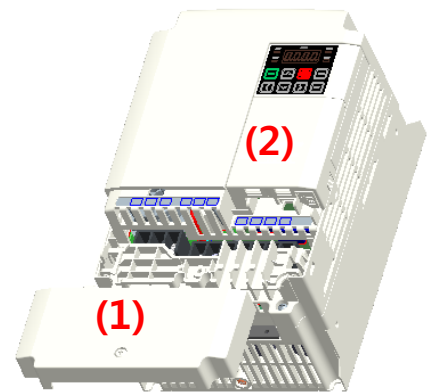


2.3 Installation

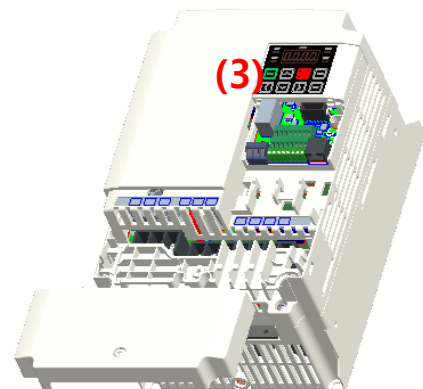
Warning) Connect a communication network after the power supply is off. If Ethernet communication module is removed or installed, the power supply should be switched off. Otherwise, the MD100G inverter will be damaged entirely.

Take off Ethernet communication module from the product after the power supply is totally discharged.

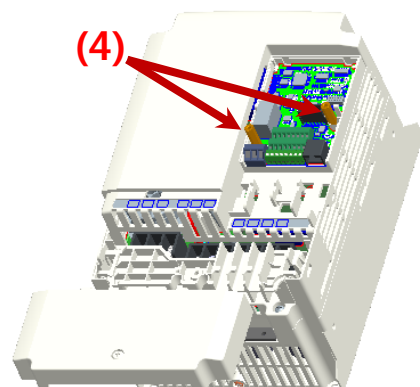
- Unfasten the front cover fixing bolt to remove the front cover and remove I/O cover((1), (2)) from a dedicated MD100G inverter for communication.



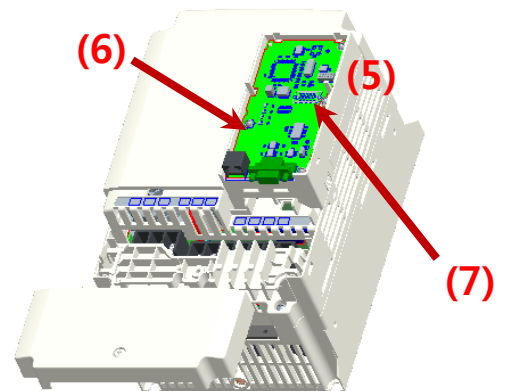
- Remove the keypad (3).



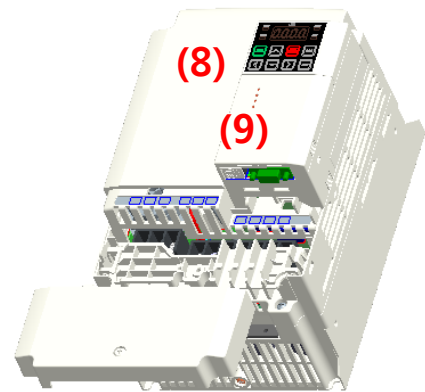
- Unfasten a screw from I/O board and fasten the prepared brass bar(4).



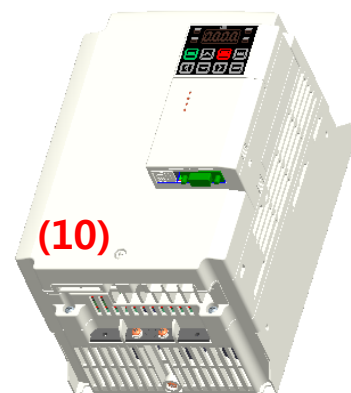
- Mount Ethernet communication Module and fasten the removed screw(6) and the included screw(7).



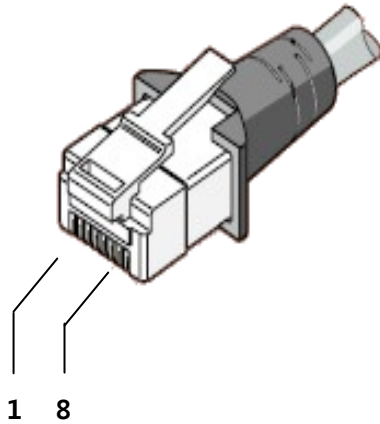
- Install the keypad (8) at first and the communication module cover(9) in order.



- Install the front cover(10) again
And installation is completed.



2.4 Terminal Block of Ethernet communication Specifications



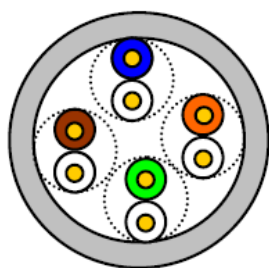
Pin No.	Signal	Description	Cable color
1	TX+	Transmitting data Plus	White / Yellow
2	TX-	Transmitting data Minus	Yellow
3	RX+	Receiving data Plus	White / Green
4	NONE	Not used	Blue
5	NONE	Not used	White / Blue
6	RX-	Receiving data Minus	Green
7	NONE	Not used	White / Brown
8	NONE	Not used	Brown

- ※ Make sure that cables connected to Pin1 and 2 are twisted together.
- ※ Make sure that cables connected to Pin3 and 6 are twisted together

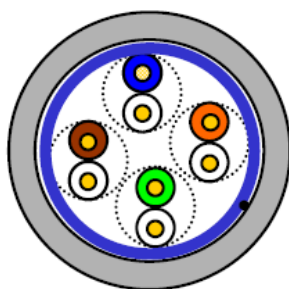
2.5 Network Cable Specification

Category 5 is used. Transmitting speed of category 5 is 100MHz and available up to 100Mbps.

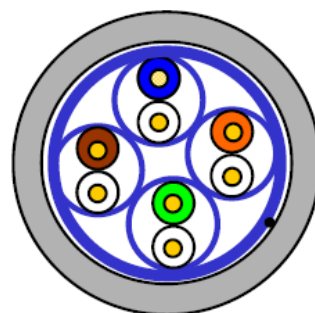
Classification	Detail	Used
UTP (U.UTP)	Unshielded twisted pair cable	Maximum 200MHz, Voice + Information (Data)+Low video signal
FTP (S.UTP)	Foil screened twisted pair cable	Maximum 100MHz Electromagnetic interruption (EMI) or electric stability considered, Voice+ Information (Data) + Low Video signal
STP (S.STP)	Shielded twisted pair cable	Maximum 500MHz, Voice +Information(Data)+Video signal, Replacement for 75Ω coaxial cable



UTP



FTP



STP

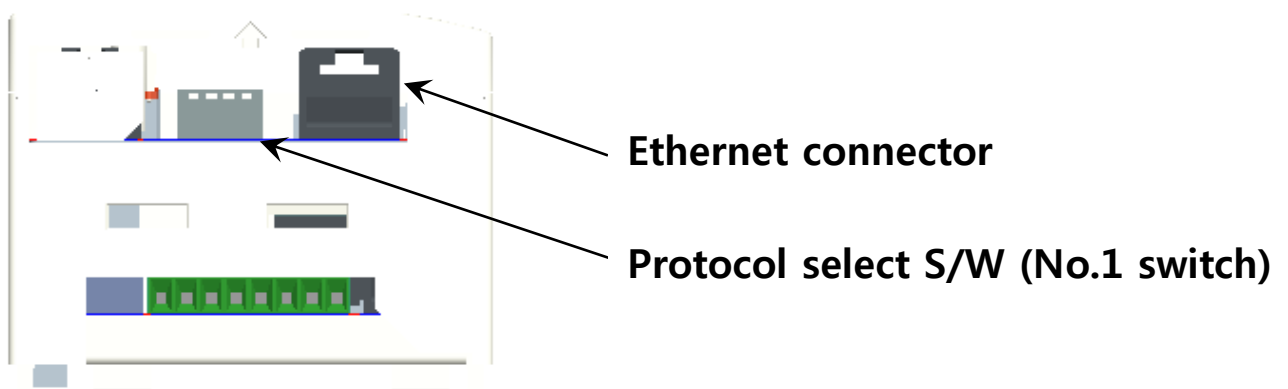
2.6 Protocol Selection

For using the MD100G Ethernet option module, there are 2 kinds of protocol, Modbus TCP and Ethernet IP. You can select one of the protocols by selecting the No.1 switch. The switch is placed next to the Ethernet connector for Ethernet cable. No. 2, 3 and 4 of switch are not available.

Switch State	Protocol
OFF (Switch at the upper position)	Modbus TCP
ON (Switch at the lower position)	Ethernet IP

If the option module is operating, protocol will be not changed even if switch selection is changed. Protocol is determined by the state of switch when the option module is turned on or the inverter is initialized by 'Yes' execution of COM-94 Comm Update.

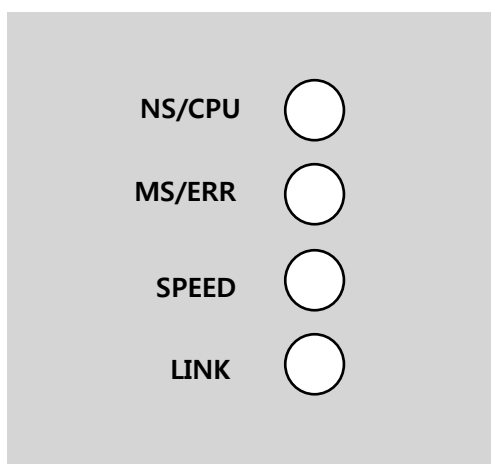
<The bottom side of Ethernet Communication Module >



3. LED information

3.1 LED display feature

Four LEDs are located on MD100G Ethernet Communication Module. Each LED indicates different functions and displays the status of Ethernet Protocol for a client.



3.2 The status of Ethernet Line LED (Ethernet/IP and Modbus/TCP are same)

LED	Color	Status	Function
SPEED	Green	ON	It indicates the communication speed is 100Mbps.
		OFF	It indicates the communication speed is 10Mbps.
LINK	Green	ON	It indicates the communication module is ready to communicate.
		OFF	In case of wiring communication cable has a fault, Link LED is turned Off. Check if wiring is correct.

3.3 The status of Modbus/TCP LED & Troubleshooting

LED	Color	Status	Function and Troubleshooting
CPU	Green	Flash	It means the CPU of Modbus/TCP is operating normally when the power is well supplied to the communication module.
		OFF	Failure in power supply to the communication module. Re-install the module.
ERROR	Red	OFF	It means the communication module is normal without error.
		ON	It means IP address sets to 0.0.0.0 or 255.255.255.255. Please do not use the address IP Address because it can be only used for the specific case.
		CPU and Flash	1. It means the communication is interrupted. Turn off the power and then reinstall the module. 2. The data from inverter is not updated to Ethernet Module. Do Comm. Update or regenerate the power again.
		Flashing slower than CPU	IP address is conflicted in a network. Check if IP address is appropriate.

3.4 The status of Ethernet/IP LED & Troubleshooting

LED	Color	Status	Function and Troubleshooting
NS	Green	ON	It means the status is I/O communicating when Class 1 connection is well connected.
		OFF	It means Client and TCP are not connected.
		Flash	It means UCMM communication is available by the registration after Client and TCP are connected.
	Red	ON	Displayed if an IP address is clashed with the same IP address in a network. Please check whether IP address is right or not.
		OFF	It means Communication module is normal
		Flash	It means Class 1 connection is disconnected abnormally. Check if the Network cable and connection state is correct.
MS	Green	ON	It means communication module board is normal.
		OFF	It means communication module has a problem.
	Red	ON	It means IP address sets to 0.0.0.0 or 255.255.255.255. Please do not use the address IP Address because it can be only used for the specific case.
		OFF	It means Communication module is normal.
		Flash	1. It means the communication is interrupted. Turn off the power and then reinstall the module. 2. The data from inverter is not updated to Ethernet Module. Do Comm. Update or re-generate the power again.

Notice

- 1) When the module is initialized by the selection of Ethernet/IP, LED turns on and off in order as below.
(MS LED(GREEN) -> NS LED(RED) -> MS LED(RED) -> NS LED(GREEN) -> NS LED(RED)-> NS LED(OFF)->MS LED(GREEN))
- 2) When IP address is crashed, please reset IP and do Comm. Update.
- 3) Do not use Comm Update (CM-94 → 1) when the inverter is working or in cyclic communication.

4. Keypad Parameter of Ethernet Communication

Inverter parameters of Modbus/TCP and Ethernet/IP are listed as shown below. (Protocol 'M' is used for Modbus/TCP and Protocol 'E' is used for Ethernet/IP)

Code Number	The Name of Parameter	Initial Value	Range	Definition	Protocol
CM-06	FBus S/W Ver	-	-	It indicates the version of Ethernet communication module.	M/E
CM-09	FBus Led			Shows the ON/OFF data of the LED on the Ethernet communication module.	M/E
CM-10	Opt Parameter1	0x0000	0x0000 ~0xFFFF	Sets up the IP Address.	M/E
CM-11	Opt Parameter2	0x0000	0x0000 ~0xFFFF		
CM-12	Opt Parameter3	0x0000	0x0000 ~0xFFFF	Sets up the Subnet Mask.	M/E
CM-13	Opt Parameter4	0x0000	0x0000 ~0xFFFF		
CM-14	Opt Parameter5	0x0000	0x0000 ~0xFFFF	Sets up the Gateway Address.	M/E
CM-15	Opt Parameter6	0x0000	0x0000 ~0xFFFF		
CM-16	Opt Parameter7	0	0~2	Sets up the Ethernet communication rate.	M/E
CM-17	Opt Parameter8(note1)	0	0~11	CIP Input Instance	E
CM-18	Opt Parameter9(note1)	0	0~11	CIP Output Instance	E
CM-30	ParaStatus Num	3	0~8	Automatically set up according to the CIP Input Instance.	E
CM-31	Para Status-1	0x000A	0x0000 ~0xFFFF	Sets up the inverter data address which will be read by the client.	E
CM-32	Para Status-2	0x000D	0x0000 ~0xFFFF		E

MD100G Ethernet Module Manual

Code Number	The Name of Parameter	Initial Value	Range	Definition	Protocol
CM-33	Para Status-3	0x000F	0x0000 ~0xFFFF		E
CM-34	Para Status-4	0x0000	0x0000 ~0xFFFF		E
CM-35	Para Status-5	0x0000	0x0000 ~0xFFFF		E
CM-36	Para Status-6	0x0000	0x0000 ~0xFFFF		E
CM-37	Para Status-7	0x0000	0x0000 ~0xFFFF		E
CM-38	Para Status-8	0x0000	0x0000 ~0xFFFF		E
CM-50	Para Ctrl Num	2	0~8	Automatically set up according to the CIP Output Instance.	E
CM-51	Para Control-1	0x0005	0x0000 ~0xFFFF	Client sets up the reference Inverter Data Address.	E
CM-52	Para Control-2	0x0006	0x0000 ~0xFFFF		E
CM-53	Para Control-3	0x0000	0x0000 ~0xFFFF		E
CM-54	Para Control-4	0x0000	0x0000 ~0xFFFF		E
CM-55	Para Control-5	0x0000	0x0000 ~0xFFFF		E
CM-56	Para Control-6	0x0000	0x0000 ~0xFFFF		E
CM-57	Para Control-7	0x0000	0x0000 ~0xFFFF		E
CM-58	Para Control-8	0x0000	0x0000 ~0xFFFF		E
CM-94	Comm Update	0	0:NO 1:YES	Updates communication relating to keypad parameters.	M/E

*(note1) Since this is an optional parameter exclusively for Ethernet/IP, it is not displayed on the Loader in case of Modbus TCP.

4.1 FBus S/W Ver (CM-06)

Automatically indicated the version of the communication module presently installed in the MD100G.

4.2 FBus Led (CM-09)

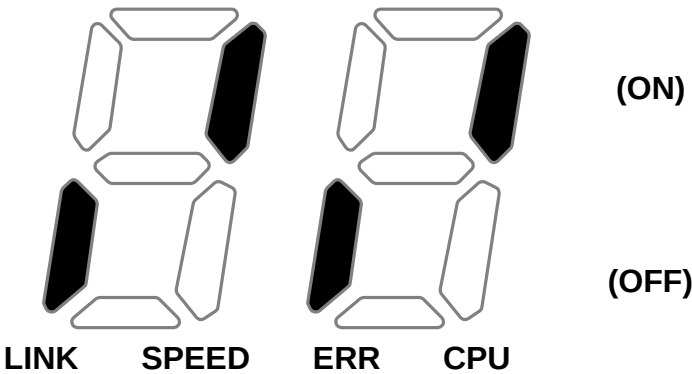
① Modbus/TCP

ON/OFF state of 4LEDs in MD100G Ethernet communication module is displayed at keypad parameter CM-05.

If you check CM-09 FBus LED with Keypad, 4 bits can be seen according to the order of LED of CM-05 (Left -> Right) CPU, ERR, SPEED, LINK LED.

When LED is ON, the bit becomes 1 and when OFF, it becomes 0.

(Ex. CM-09 LED)



LINK LED	SPEED LED	ERR LED	CPU LED
OFF	ON	OFF	ON

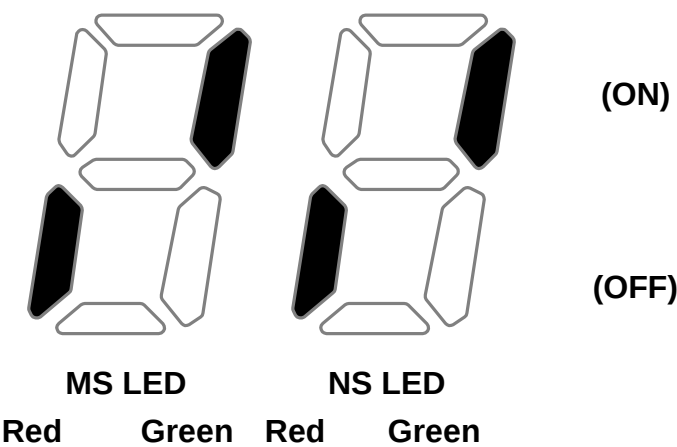
② Ethernet/IP

It represents the ON/OFF status of the 2 LEDs on the right side among the 4 LEDs on the keypad parameter CM-09. 4bits can be displayed in CM-09 FBus Led by using keypad. The data lists of CM-09 are shown as below. When LED turns on, each bit becomes 1, and vice versa. Ethernet communication module has MS LED and NS LED only, but 4 LEDs are shown from CM-09 (FBus LED) using keypad.

It displays the information of NS LED Red, NS LED Green, MS LED Red and MS LED Green in the order of CM-09 LEDs (Right → Left).

If CM-09 is displayed as below, it indicates that NS LED is currently Green and MS LED is Green.

(Ex. CM-09 LED)



MS LED(Red)	MS LED(Green)	NS LED(Red)	NS LED(Green)
OFF	ON	OFF	ON

4.3 IP Address, Subnet Mask, Gateway (CM-10~15) Setting

The IP ver. supported by Ethernet Module is v4.

All the addresses and masked are expressed with (decimal).(decimal).(decimal).(decimal) and each decimal number is within 0~255.

In the Ethernet module, decimal numbers are entered with hexadecimals.

In that, if it changed to (hexadecimal) . (hexadecimal) . (hexadecimal) . (hexadecimal), each hexadecimal would be within 00~FF. The hexadecimals are also entered by being divided into two upper scale hexadecimals and two lower scale hexadecimals. Among Opt Parameter 10~15, the lower Opt Parameter code number represents the higher hexadecimals and the higher code number represents the lower hexadecimals.

Ex) To set up IP Address 196.168.10.131;
Convert 196.168.10.131 into hexadecimal: C4.A8.0A.83
Into the COM-10 Opt Parameter1, enter 0xC4A8, and
Into the COM-11 Opt Parameter2, enter 0x0A83.

4.4 Ethernet Speed (CM-16)

Ethernet speed can be set up within the range of 0~2

Set Value	Speed
0	Set the speed automatically
1	100Mbps
2	10Mbps

Automatic speed setting function automatically sets up the highest speed in the network.

4.5 CIP Input Instance(CM-17)

This parameter is displayed when the protocol setting is the Ethernet/IP. It sets up the data format of the inverter status sent from the inverter to the Client (Originator) during the I/O communication module of the CIP (Common Industrial Protocol). Refer to the Assembly Object of the Ethernet/IP.

Set Value	Input Instance Value	Data Size	The number of Parameter
0	70	4	X
1	71	4	X
2	110	4	X
3	111	4	X
4	141	2	1
5	142	4	2
6	143	6	3
7	144	8	4
8	145	10	5
9	146	12	6
10	147	14	7
11	148	16	8

4.6 CIP Output Instance(CM-18)

This parameter is displayed only when protocol sets to Ethernet/IP. It sets up the data format of the inverter command sent from the Client (Originator) to control the inverter during the I/O communication module of the CIP (Common Industrial Protocol). Refer to the Assembly Object of the Ethernet/IP.

Set Value	Output Instance Value	Data Size	The number of Parameter
0	20	4	X
1	21	4	X
2	100	4	X
3	101	4	X
4	121	2	1
5	122	4	2
6	123	6	3
7	124	8	4
8	125	10	5
9	126	12	6
10	127	14	7
11	128	16	8

4.7 Para Status (CM-30~38)

This parameter is not used in case of Modbus TCP. This parameter appears only when the value of the Input Instance (COM-17) in the Ethernet IP is set to 4 or above and Comm Update(CM-94:YES) is done. COM-30 Para Status Num cannot be set up but the number of the parameters of the settled instance is shown. Enter the address of the inverter data sent for the reference data of the Client (Originator) at the same number as that of the set parameters in the COM-31~38.

4.8 Para Control (CM-50~58)

This parameter is not used in case of Modbus TCP. This parameter appears only when the set value of the Output Instance (COM-18) in the Ethernet IP is 4 or above and Comm Update(CM-94:YES) is done. COM-50 Para Ctrl Num cannot be set up but the number of the parameters of the settled instance is shown. Enter the address of the inverter data used for the reference data of the Client (Originator) at the same number as that of the set parameters in the COM-51~58.

4.9 Comm Update (CM-94)

When power is plugged, Communication Module Parameters have the values which were set before. If the parameter is changed, the value is not applied immediately. If Comm Update is set to 1(Yes), the value is applied to Ethernet Communication Module immediately and this only restarts Ethernet Communication.

5. Modbus/TCP

5.1 Modbus/TCP Frame Structure

MBAP Header(7 bytes)	PDU (5 bytes ~)
------------------------------	------------------------

Generally, Ethernet uses Ethernet II Frame.

[MODBUS Application Protocol Header (MBAP Header)]

Header	Length	Description
Transaction Identifier	2 Bytes	It is increased by 1 each time as an unique transmitting number when Data Frame is sent from Client to Server.
Protocol Identifier	2 Bytes	Fixed as 0
Length	2 Bytes	It is Modbus Data Frame length which means the length by Byte from MBAP Header to Unit Identifier.
Unit Identifier	1 Bytes	When Modbus/TCP and Modbus/RTU are connected by Gate, Slave number is written. When Modbus/TCP is only used, it is fixed as 0xFF.

Protocol Data Unit (PDU): AS an actual Data of Modbus/TCP, It is consists of Function Code and Data.

5.2 Function Code Description

Modbus/TCP can be divided into Client and Server. Client gives the command and Server responds to the command. Generally, as Client, there are PLC, HMI and PC so on, and Server means inverter.

5.3 Read Holding Register

It is a function for reading data from inverter (Server).

5.3.1 Frame configuration requiring to Server from Client

Required Frame	Length	Value
Function Code	1 Bytes	0x03
Comm. Address	2 Bytes	0x0000 ~ 0xFFFF
Required Data Number	2 Bytes	1~16

5.3.2 Frame configuration responding to Master from Server

Responded Frame	Length	Value
Function Code	1 Bytes	0x03
Comm. Address	1 Bytes	2 x Required Data Number
Required Data Number	Required Data Number x 2 Bytes	The required data number according to the number of communication address

5.4 Read Input Register

It is a function for reading data from Inverter (Server).

5.4.1 Frame configuration requiring to Server from Client

Required Frame	Length	Value
Function Code	1 Bytes	0x04
Comm. Address	2 Bytes	0x0000 ~ 0xFFFF
Required Data Number	2 Bytes	1~16

5.4.2 Frame configuration responding to Master from Server

Required Frame	Length	Value
Function Code	1 Bytes	0x04
Comm. Address	1 Bytes	2 x Required Data Number
Required Data Number	Required Data Number x 2 Bytes	The required data number according to the number of communication address

5.5 Write Single Register

It is a function for modifying a data of Inverter (Server).

5.5.1 Frame configuration requiring to Server from Client

Required Frame	Length	Value
Function Code	1 Bytes	0x06
Comm. Address	2 Bytes	0x0000 ~ 0xFFFF
Required Data Number	2 Bytes	0x0000 ~ 0xFFFF

5.5.2 Frame configuration responding to Master from Server

Required Frame	Length	Value
Function Code	1 Bytes	0x06
Comm. Address	2 Bytes	0x0000 ~ 0xFFFF
Required Data Number	2 Bytes	0x0000 ~ 0xFFFF

5.6 Write Multiple Register

It is a function for modifying the consecutive data of inverter (Server) from 1 up to 16.

5.6.1 Frame configuration requiring to Server from Client

Required Frame	Length	Value
Function Code	1 bytes	0x10
Comm. Address	2 bytes	0x0000 ~ 0xFFFF
Modifying data number	2 bytes	1~16
Byte Count	1 bytes	2 X Number of data
Data value to be modified	Number of data x 2 bytes	Data for modifying

5.6.2 Frame configuration responding to Master from Server

Required Frame	Length	Value
Function Code	1 Bytes	0x10
Comm. Address	2 Bytes	0x0000 ~ 0xFFFF
Modifying Data number	2 Bytes	1~16

5.7 Except Frame

It is a responding frame from server in case of an error that happens when it sends the required frame from Client.

5.8 Exception Frame Structure

Error Frame	Length	Value
Error Code	1bytes	0x80 + Function Code that client requires
Exception Code	1bytes	0x0000 ~ 0xFFFF

5.9 Exception Code Type

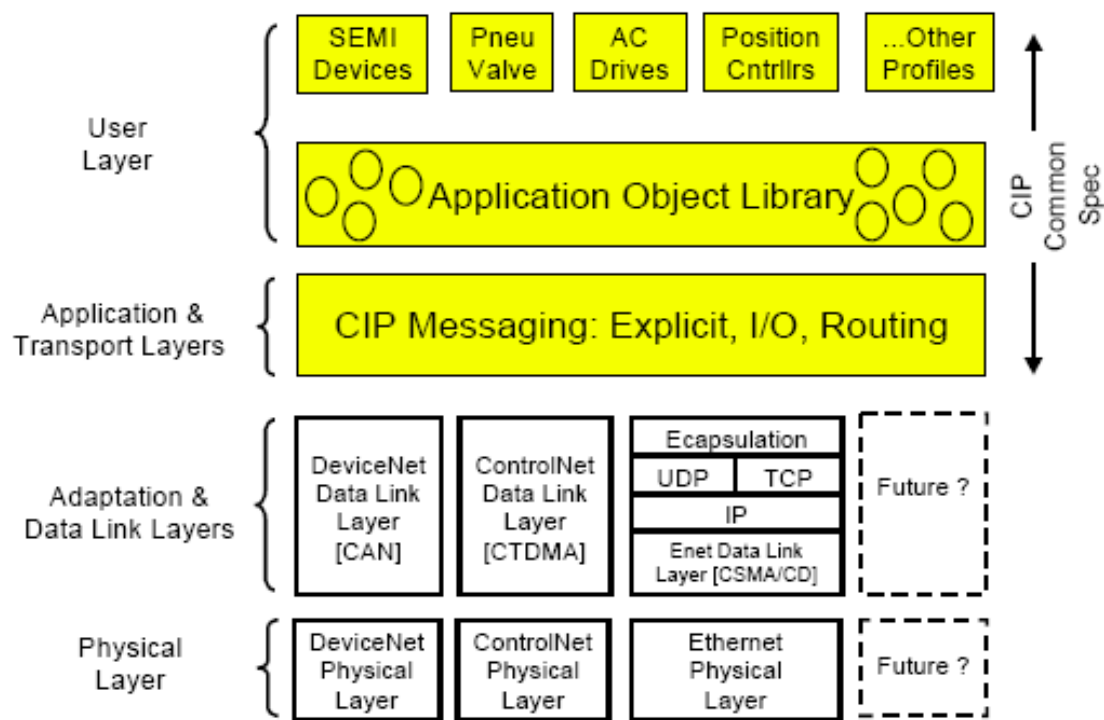
Type	Code	Description
ILLEGAL FUNCTION	0x01	In case non-supported Function is required.
ILLEGAL DATA ADDRESS	0x02	Unused address is required or to be modified.
ILLEGAL DATA VALUE	0x03	The modified data exceeds the permitted range when it needs to modify the data.
SLAVE DEVICE FAILURE	0x04	Server In case there is an error in server (Communication failure with inverter, Initialization failure)
SLAVE DEVICE BUSY	0x06	In case the server can't respond due to other process (such as Inverter parameter initialization or module initialization setting)
WRITE PERMISSION ERROR	0x20	In case the value cannot be modified because the value is prohibited to modify.

6. Ethernet/IP

6.1 Basic protocol configuration

The Ethernet/IP is a protocol implemented with the CIP (Common Industrial Protocol), defined by the ODVA, by using TCP and UDP.

- ※ Originator: It is the device requesting connection, called Client.
The device represents a PLC or a scanner.
- ※ Target : It is the device responded to the connection, called Server. The device represents an Inverter.



6.2 Implicit Message

The Implicit Message is also called I/O Message, which is the data communicated between the Client (Originator) and Server (Target) at preset period by the Input Instance and Output Instance. The connection is in Class 1 Connection

① Supported range

- Transport Type
 1. Originator->Target: Point to Point
 2. Target->Originator: Multicast
- Transport Trigger: Cyclic
- Configuration Connection: 1
- Connection Tag: Not supported
- Priority
 1. Originator->Target: Scheduled
 2. Target->Originator: Scheduled
 3. Configuration Data: Not supported

② Input Instance

The data of the Inverter status periodically sent from the Inverter to PLC or a Client device.

Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
70	0						Running 1 (Fwd)		Faulted
	1								
	2	Speed Actual (Low Byte) – RPM unit (note 1)							
	3	Speed Actual (High Byte) – RPM unit							
71	0	At Reference	Ref From Net	Ctrl From Net	Ready	Running 2 (Rev)	Running 1 (Fwd)	Warning	Faulted
	1	Drive State							
	2	Speed Actual (Low Byte) – RPM unit							
	3	Speed Actual (High Byte) – RPM unit							
110	0						Running 1 (Fwd)		Faulted
	1								
	2	Speed Actual (Low Byte) – Hz unit (note 1)							
	3	Speed Actual (High Byte) – Hz unit							
111	0	At Reference	Ref From Net	Ctrl From Net	Ready	Running 2 (Rev)	Running 1 (Fwd)	Warning	Faulted
	1	Drive State							
	2	Speed Actual (Low Byte) – Hz unit							
	3	Speed Actual (High Byte) – Hz unit							
141	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
142	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
143	0	Status Parameter - 1 data (Low Byte)							

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Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
144	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
	6	Status Parameter - 4 data (Low Byte)							
	7	Status Parameter - 4 data (Hi Byte)							
145	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
	6	Status Parameter - 4 data (Low Byte)							
	7	Status Parameter - 4 data (Hi Byte)							
	8	Status Parameter - 5 data (Low Byte)							
	9	Status Parameter - 5 data (Hi Byte)							
146	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
	6	Status Parameter - 4 data (Low Byte)							
	7	Status Parameter - 4 data (Hi Byte)							
	8	Status Parameter - 5 data (Low Byte)							

Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	9	Status Parameter - 5 data (Hi Byte)							
	10	Status Parameter - 6 data (Low Byte)							
	11	Status Parameter - 6 data (Hi Byte)							
147	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
	6	Status Parameter - 4 data (Low Byte)							
	7	Status Parameter - 4 data (Hi Byte)							
	8	Status Parameter - 5 data (Low Byte)							
	9	Status Parameter - 5 data (Hi Byte)							
	10	Status Parameter - 6 data (Low Byte)							
	11	Status Parameter - 6 data (Hi Byte)							
	12	Status Parameter - 7 data (Low Byte)							
	13	Status Parameter - 7 data (Hi Byte)							
148	0	Status Parameter - 1 data (Low Byte)							
	1	Status Parameter - 1 data (Hi Byte)							
	2	Status Parameter - 2 data (Low Byte)							
	3	Status Parameter - 2 data (Hi Byte)							
	4	Status Parameter - 3 data (Low Byte)							
	5	Status Parameter - 3 data (Hi Byte)							
	6	Status Parameter - 4 data (Low Byte)							
	7	Status Parameter - 4 data (Hi Byte)							
	8	Status Parameter - 5 data (Low Byte)							
	9	Status Parameter - 5 data (Hi Byte)							
	10	Status Parameter - 6 data (Low Byte)							
	11	Status Parameter - 6 data (Hi Byte)							
	12	Status Parameter - 7 data (Low Byte)							
	13	Status Parameter - 7 data (Hi Byte)							
	14	Status Parameter - 8 data (Low Byte)							
	15	Status Parameter - 8 data (Hi Byte)							

The table below presents the description of the bit data for the 0, 1 byte of 70, 71, 110, 111.

Name	Description	Related Attribute	
		Class	Attr. ID
Faulted	Inverter Error	0x29	10
Warning	Not Supported	0x29	11
Running1	Motor is running Forward	0x29	7
Running2	Motor is running Reverse	0x29	8
Ready	Motor is ready to running	0x29	9
Ctrl From Net	Run/Stop control	0x29	15
Ref From Net	Speed control	0x2A	29
At Reference	Reach at reference Speed	0x2A	3
Drive State	Current Motor State	0x29	6
Speed Actual	Speed Command	0x2A	7

③ Output Instance

The command data sent from PLC or a Client device to the Inverter, on periodical frequency.

Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
20	0						Fault Reset		Run Fwd
	1	0							
	2	Speed Reference (Low Byte) – RPM unit							
	3	Speed Reference (High Byte) – RPM unit							
21	0		NetRef (note2)	NetCtrl (note2)			Fault Reset	Run Rev	Run Fwd
	1	0							
	2	Speed Reference (Low Byte) – RPM unit							
	3	Speed Reference (High Byte) – RPM unit							
100	0						Fault Reset		Run Fwd
	1	0							
	2	Speed Reference (Low Byte) – Hz unit							
	3	Speed Reference (High Byte) – Hz unit							
101	0		NetRef	NetCtrl			Fault Reset	Run Rev	Run Fwd
	1	0							
	2	Speed Reference (Low Byte) – Hz unit							
	3	Speed Reference (High Byte) – Hz unit							
121	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
122	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							

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Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
123	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
124	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
	6	Control Parameter - 4 data (Low Byte)							
	7	Control Parameter - 4 data (Hi Byte)							
125	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
	6	Control Parameter - 4 data (Low Byte)							
	7	Control Parameter - 4 data (Hi Byte)							
	8	Control Parameter - 5 data (Low Byte)							
	9	Control Parameter - 5 data (Hi Byte)							
126	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
	6	Control Parameter - 4 data (Low Byte)							
	7	Control Parameter - 4 data (Hi Byte)							

Instance	Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	8	Control Parameter - 5 data (Low Byte)							
	9	Control Parameter - 5 data (Hi Byte)							
	10	Control Parameter - 6 data (Low Byte)							
	11	Control Parameter - 6 data (Hi Byte)							
127	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
	6	Control Parameter - 4 data (Low Byte)							
	7	Control Parameter - 4 data (Hi Byte)							
	8	Control Parameter - 5 data (Low Byte)							
	9	Control Parameter - 5 data (Hi Byte)							
	10	Control Parameter - 6 data (Low Byte)							
	11	Control Parameter - 6 data (Hi Byte)							
	12	Control Parameter - 7 data (Low Byte)							
	13	Control Parameter - 7 data (Hi Byte)							
128	0	Control Parameter - 1 data (Low Byte)							
	1	Control Parameter - 1 data (Hi Byte)							
	2	Control Parameter - 2 data (Low Byte)							
	3	Control Parameter - 2 data (Hi Byte)							
	4	Control Parameter - 3 data (Low Byte)							
	5	Control Parameter - 3 data (Hi Byte)							
	6	Control Parameter - 4 data (Low Byte)							
	7	Control Parameter - 4 data (Hi Byte)							
	8	Control Parameter - 5 data (Low Byte)							
	9	Control Parameter - 5 data (Hi Byte)							
	10	Control Parameter - 6 data (Low Byte)							
	11	Control Parameter - 6 data (Hi Byte)							
	12	Control Parameter - 7 data (Low Byte)							
	13	Control Parameter - 7 data (Hi Byte)							
	14	Control Parameter - 8 data (Low Byte)							
	15	Control Parameter - 8 data (Hi Byte)							

The table below presents the data description of the OByte of 20, 21, 100, 101.

Name	Description	Related Attribute	
		Class	Attr. ID
Run Fwd ^{note1)}	Forward Run Command	0x29	3
Run Rev ^{note1)}	Reverse Run Command	0x29	4
Fault reset ^{note1)}	Fault Reset Command	0x29	12
NetRef ^{note2)}	Not used	0x2A	4
NetCtrl ^{note2)}	Not used	0x29	5
Speed Reference	Speed Command	0x2A	8

note1) refer to the Drive Run and Fault in the Control Supervisor Object (Class 0x29).

note2) the setting of the Reference Control and Run/Stop Control can be made only by the LCD Control Panel. Therefore, NetRef and NetCtrl are not used at the Instances 21 and 101.

6.3 Explicit Message

A non-periodic communication method used for reading or writing the attribute value of the Inverter or Ethernet/IP.

The UCM method which can communicate data between Originator and Target without connection, and a periodic data communication method using Class 3 Connection are available.

6.4 Supported Object

① Identity Object (Class 0x01, Instance 1)

[Attribute]

Attribute ID	Access	Attribute Name	Data Length	Attribute Value
1	Get	Vendor ID (LS Industrial systems)	Word	259
2	Get	Device Type (AC Drive)	Word	2
3	Get	Product Code	Word	10 ^{note1)}
4	Get	Low Byte - Major revision High Byte - Minor revision	Word	^{note2)} 0x0102
5	Get	Status	Word	^{note3)}
6	Get	Serial Number	Double Word	^{note4)}
7	Get	Product Name	12 Byte	MD100G Ethernet

note1) Product code '6' means MD100G AC drive.

note2) The Upper and Lower byte represent the Major Revision and Minor Revision, respectively. For example, 0x0102 means 2.01. The version of the Ethernet communication is indicated in the Keypad CM- 6 FBus S/W Ver.

note3) Definition of each bit of status.

Bit	Definition
0	0: Device is not connected to Master. 1: Device is connected to Master.
1	Reserved
2	Configured (always '0' since MD Ethernet/IP is not supported.)
3	Reserved
4	0 : Unknown
5	2: in case of incorrect I/O connection.
6	3: in case of no previous I/O connection at all.
7	5: Major Fault 6: I/O in connection.
8	Minor Recoverable Fault (In case of Warning state of inverter)
9	Minor Unrecoverable Fault (N/A)
10	Major Recoverable Fault (In case of H/W trip state of inverter)
11	Major Unrecoverable Fault (In case of trip state except for H/W trip of inverter)

note4) Serial number is made by last four numbers of MAC ID.
For example, if MAC ID is 00:0B:29:00:00:22, Serial number will be 0x29000022

[Service]

Service Code	Definition	Support for Class	Support for Instance
0x0E	Get Attribute Single	Yes	Yes
0x05	Reset	No	Yes
0x10	Set Attribute Single	No	Yes

② Motor Data Object (Class 0x28, Instance 1)

[Attribute]

Attribute ID	Access	Attribute Name	Range	Definition
3	Get	Motor Type	0~10	0 : Non-standard motor 1 : PM DC Motor 2 : FC DC Motor 3 : PM Synchronous Motor 4 : FC Synchronous Motor 5 : Switched Reluctance Motor 6 : Wound Rotor Induction Motor 7 : Squirrel Cage Induction Motor 8 : Stepper Motor 9 : Sinusoidal PM BL Motor 10 : Trapezoidal PM BL Motor
6	Get/Set	Motor Rated Current	0.0~1000.0	[Get] Read Rated Current of bA-13. [Set] The setting value is reflected on Rated Current of bA-13 Scale: 0.1
7	Get/Set	Motor Rated Voltage	0~690	[Get] Read Rated Voltage of bA-15 [Set] The setting value is reflected on Rated Voltage of bA-15 Scale: 1

[Service]

Service Code	Definition	Support for Class	Support for Instance
0x0E	Get Attribute Single	No	Yes
0x10	Set Attribute Single	No	Yes

③ Control Supervisor Object (Class 0x29, Instance 1)
[Attribute]

Attribute ID	Access	Attribute Name	Range	Definition
3	Get / Set	Forward Run Cmd.	0	Stop Operation in normal direction ^(Note1)
			1	
4	Get / Set	Reverse Run Cmd.	0	Stop Operation in reverse direction ^(Note1)
			1	
5	N/A	Net Control	-	Can be set up as Inverter parameter only.
6	Get	Drive State	0	Vendor specific
			1	Startup
			2	Not Ready (being reset)
			3	Ready (stopping)
			4	Enabled (running, except decelerating to stop)
			5	Stopping (decelerating to stop)
			6	Fault Stop
			7	Faulted (tripped)
7	Get	Running Forward	0	Stopping
			1	Operating in normal

Attribute ID	Access	Attribute Name	Range	Definition
				direction
8	Get	Running Reverse	0	Stopping
			1	Operating in normal direction
9	Get	Drive Ready	0	Being reset or tripped
			1	Normal condition for Inverter operation
10	Get	Drive Fault	0	Presently not tripped
			1	Presently being tripped.
12	Get / Set	Drive Fault Reset	0	Trip Reset after a trip. Reset can be done only when TRUE is inputted in FALSE status ^(Note2) .
			1	
13	Get	Drive Fault Code		See the Drive Fault Code Table below ^(Note2) .
14	Get	Control From Net.	0	Provide operation reference through a source other than FieldBus communication.
			1	Provide operation reference through FieldBus communication source.

(Note1) Drive Run Command

It is inverter operation using Forward Run Cmd. and Reverse Run Cmd.

Run1	Run2	Trigger Event	Run Type
0	0	Stop	NA
0 -> 1	0	Run	Run1
0	0 -> 1	Run	Run2
0 -> 1	0 -> 1	No Action	NA
1	1	No Action	NA
1 -> 0	1	Run	Run2
1	1 -> 0	Run	Run1

In the above table, Run1 stands for the Forward Run Cmd. and Run 2 stands for the Reverse Run Cmd. In other words, the Option gives an operation reference to the Inverter at the moment of change from 0(FALSE) to 1(TRUE). When the Forward Run Cmd. value has been read, it does not represent the present operation status of the Inverter, but for the operation command value of the Option.

(Note2) Drive Fault

If the Inverter is tripped, the Drive Fault becomes TRUE.

At this time, the Drive Fault Codes are as follow;

[Drive Fault Code]

Fault Code Number	Description
0x0000	None
0x1000	Ethermal Out Phase Open InverterOLT InPhaseOpen ThermalTrip UnderLoad ParaWriteTrip IOBoardTrip PrePIDFail OptionTrip1 OptionTrip2 OptionTrip3 LostCommand UNDEFINED LostKeypad
0x2200	OverLoad
0x2310	OverCurrent1
0x2330	GFT
0x2340	OverCurrent2
0x3210	OverVoltage
0x3220	LowVoltage
0x2330	GroundTrip
0x4000	NTCOpen
0x4200	OverHeat
0x5000	FuseOpen HWDiag
0x7000	FanTrip
0x7120	No Motor Trip
0x7300	EncorderTrip
0x8401	SpeedDevTrip
0x8402	OverSpeed
0x9000	ExternalTrip BX

[Drive Fault Reset]

At 0 → 1 (FALSE → TRUE), the Drive Fault Reset gives TRIP RESET reference to Inverter. Overwriting 1 (TRUE) on 1 (TRUE) does not generate RESET reference to the Inverter trip. To send RESET reference from Option to Inverter in 1 (TRUE) status, write 0 (FAULT) and then write 1(TRUE) again.

[Service]

Service Code	Definition	Support for Class	Support for Instance
0x0E	Get Attribute Single	No	Yes
0x10	Set Attribute Single	No	Yes

④ AC Drive Object (Class 0x2A, Instance 1)

[Attribute]

Attribute ID	Access	Attribute Name	Range	Definition
3	Get	At Reference	0	Means that the output frequency has not reached the set up frequency, yet.
			1	Means that the output frequency has reached the set up frequency.
4	Not supported	Net Reference	-	-
6	Get	Drive Mode (Note1)	0	Vendor Specific Mode
			1	Open Loop Speed(Frequency)
			2	Closed Loop Speed

Attribute ID	Access	Attribute Name	Range	Definition
				Control
			3	Torque Control
			4	Process Control (e.g. PI)
7	Get	Speed Actual	0~24000	Displays present output frequency in [rpm] unit.
8	Get/Set	Speed Ref	0~24000	Give reference on the target frequency in [rpm] unit. For this, the DRV-07 Freq Ref Src must have been set up to FieldBus.
9	Get	Actual Current	0~111.0 A	Monitors present current by 0.1 A unit basis.
29	Get	Ref.From Network	0	The frequency reference source is not the FieldBus communication.
			1	The frequency reference source is the FieldBus communication.
100	Get	Actual Hz	0~400.00 Hz	Monitors present operating frequency by Hz unit.
101	Get/Set	Reference Hz	0~400.00 Hz	When the dr-07 Freq Ref Src is set to FieldBus, the reference frequency can be set up by communication.
102	Get/Set	Acceleration Time (Note2)	0~6000.0 sec	Set-up/monitor Inverter acceleration time.
103	Get/Set	Deceleration Time (Note3)	0~6000.0 sec	Set-up/monitor Inverter deceleration time.

(Note1) It is related with dr-10 Torque Control and AP-01 App mode. If the dr-10 Torque Control is set to 'Yes,' Drive Mode becomes "Torque Control," and if AP-01 App mode is set to Proc PID, the Drive Mode becomes "Process Control (e.g.PI)."

(Note2) dr-03: Acc Time value.

(Note3) dr-04: Dec Time value.

[Service]

Service Code	Definition	Support for Class	Support for Instance
0x0E	Get Attribute Single	No	Yes
0x10	Set Attribute Single	No	Yes

⑤ Class 0x64 (Inverter Object) – Manufacture Profile

This is the object to access Keypad Parameters of the Inverter.

[Attribute]

Instance	Access	Attribute Number	Attribute Name	Attribute Value
1 (dr Group)	Get/Set	Identical to MD100G Manual Code No.	MD100G Keypad Title (Refer to MD100G Manual)	Setting range of MD100G Parameter (Refer to MD100G Manual)
2 (bA Group)				
3 (Ad Group)				
4 (Cn Group)				
5 (In Group)				
6 (OU Group)				
7 (CM Group)				
8 (AP Group)				
9 (Reserved)				
10 (Reserved)				
11 (PRT Group)		Identical to MD100G Manual Code No.		
12 (M2 Group)				

[Service]

Service Code	Definition	Support for Class	Support for Instance
0x0E	Get Attribute Single	No	Yes
0x10	Set Attribute Single	No	Yes

7. Lost Command

7.1 Inverter Keypad Parameter

Code Number	Parameter Name	Default	Set Value	Description
Pr-12	Lost Cmd Mode	"None"	"None" "Free-Run" "Dec" "Hold Input" "Hold Output" "Lost Preset"	If Lost Command occurs, sets up the Inverter action. (Note1)
Pr-13	Lost Cmd Time	1.0	0.1~120.0 sec	Sets up Lost Command occurrence time
Pr-14	Lost Preset F	0	0~600.00 Hz	Sets up speed of Lost Preset

(Note1) Lost Command Mode

Set Value	Function
"None"	Maintains the previous status.
"Free-Run"	Lost Command Trip occurs and Free Run stopped.
"Dec"	Lost Command Trip occurs and stops by Trip deceleration time.
"Hold Input"	Lost Command Warning occurs and operates by the previous operation reference.
"Hold Output"	Lost Command Warning occurs and operates at the previous operation speed.
"Lost Preset"	Lost Command Warning occurs and operates at the speed set up in the Pr-14.

7.1.1 Modbus/TCP Lost Command Status

If the Modbus TCP receives no data from Client for 100msec, the Option becomes Lost Command status, and after the time set up in the Pr-13, the Inverter operates according to the settings in the Pr-12.

7.1.2 Ethernet/IP Lost Command Status

If there is no Implicit Message Connection (Class1 Connection) between the Originator (PLC or Client) and Target (Inverter), the Option becomes Lost Command status, and after the time set up in the Pr-13, the Inverter operates according to the settings in the Pr-12.

Warranty

Maker	Regal Australia		Installation (Start-up) Date	
Model No.	CENT-MD100G		Warranty Period	
Customer Information	Name			
	Address			
	Tel.			
Sales Office (Distributor)	Name			
	Address			
	Tel.			

Warranty period is 12 months from date of sale, subject to Regal Australia standard terms and conditions of sale

IN-WARRANTY service information

If the defective part has been identified under normal and proper use within the guarantee term, contact your local authorized MD distributor or MD Service center.

OUT-OF WARRANTY service information

The guarantee will not apply in the following cases, even if the guarantee term has not expired.

- -Damage was caused by misuse, negligence or accident.
- -Damage was caused by abnormal voltage and peripheral devices' malfunction (failure).
- -Damage was caused by an earthquake, fire, flooding, lightning, or other natural calamities.
- -When MD nameplate is not attached.
- -When the warranty period has expired.

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